

Claims

1. A multilayer film comprising two outer layers and at least one inner layer interposed between the outer layers,

5 wherein the multilayer film:

(i) is uniaxially oriented in a machine direction;

(ii) comprises an olefinic resin; and

(iii) has (a) a tear strength in a machine direction of not less than about 30 kg/cm, and (b) a tensile breaking point  
10 elongation in a machine direction of not more than about 150%.

2. The multilayer film according to Claim 1, wherein the multilayer film has a tear strength in a transverse direction of not higher than about 30 kg/cm.

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3. The multilayer film according to Claim 1, wherein a ratio of the tear strength in a machine direction to that in a transverse direction is not less than about 3.

20 4. The multilayer film according to Claim 1, wherein said two outer layers contain a propylene based resin.

5. The multilayer film according to Claim 1, wherein said inner layer contains an ethylene based resin.

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6. The multilayer film according to Claim 1, wherein said inner layer contains at least one ethylene based resin selected from the group consisting of low density

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polyethylene, copolymers of ethylene with at least one  $\alpha$ -olefin having 3 to 10 carbon atoms, copolymers of ethylene with vinyl acetate, copolymers of ethylene with an acrylic acid ester and copolymers of ethylene with an methacrylic acid ester.

7. The multilayer film according to Claim 1, wherein the multilayer film has a three-layer construction of outer layer (1)/inner layer/outer layer (2).

8. The multilayer film according to Claim 1, wherein the multilayer film has a five-layer construction of outer layer (1)/additional inner layer (1)/inner layer/additional inner layer (2)/outer layer (2).

9. The multilayer film according to Claim 1, wherein the multilayer film has a five-layer construction of outer layer (1)/inner layer (1)/additional inner layer/inner layer (2)/outer layer (2).

10. The multilayer film according to Claim 1, wherein the multilayer film further has a heat resisting temperature being not lower than about 130°C.

11. The multilayer film according to Claim 1, wherein said two outer layers contain a propylene based resin and the inner layer contains an ethylene based resin.

12. The multilayer film according to Claim 1, wherein said two outer layers contain a propylene based resin and said inner layer contains at least one ethylene based resin selected from the group consisting of low density polyethylene, a copolymer of ethylene with at least one  $\alpha$ -olefin having 3 to 10 carbon atoms, a copolymer of ethylene with vinyl acetate, a copolymer of ethylene with an acrylic acid ester and a copolymer of ethylene with an methacrylic acid ester.

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13. A self-tacky wrapping multilayer film, which comprises two outer layers and at least one inner layer interposed between the two outer layers, wherein the multilayer film:

- 15 (i) is uniaxially oriented in a machine direction;
- (ii) comprises an olefinic resin; and
- (iii) has (a) a tear strength in a machine direction of not less than about 30 kg/cm, and (b) a tensile breaking point elongation in a machine direction of not more than about 150%.

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14. A roll of a self-tacky wrapping multilayer film, which is provided in a dispenser comprising a cutter for cutting a portion of said multilayer film that is withdrawn from said roll and dispenser; wherein:

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the roll of self-tacky wrapping multilayer film is wound around a core material;

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said multilayer film comprises two outer layers,  
and at least one inner layer interposed between the two outer  
layers; and

5           said multilayer film is uniaxially oriented in a  
machine direction, comprises an olefinic resin, and has (a)  
a tear strength in a machine direction of not less than about  
30 kg/cm, and (b) a tensile breaking point elongation in a  
machine direction of not more than about 150%.

10           15.           A roll of a self-tacky wrapping multilayer as  
recited in claim 14, wherein the dispenser allows one to (i)  
withdraw a portion of the self-tacky wrapping multilayer film  
from the roll and the dispenser, and (ii) cut the withdrawn  
15   portion of the self-tacky wrapping multilayer film utilizing  
said cutter.

16.           A roll of a self-tacky wrapping multilayer film  
as recited in Claim 14, wherein the dispenser is a carton  
20   containing a cardboard or a coated cardboard, and said cutter  
possesses a serrated or saw toothed cutting edge for cutting  
the portion of the multilayer film that is withdrawn from  
the roll and the dispenser.

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